MORE THAN 30 YEARS OF EXPERIENCE IN RECYCLING INDUSTRY ENABLE US TO OPTIMIZE YOUR CUTTING PROCESS AND REDUCE DOWNTIME AND TOOL COSTS.

WHY RAVNE KNIVES?

- Tradition and long-term experience in metallurgy
- Consulting and problem solving with competent, skilled and experienced staff
- Best quality tool steel from SIJ - Slovenian Steel Group which is the largest Slovenian steel producer and one of the largest producers of stainless and special steels in Europe
- We use many types of different steels (150) and we choose the most suitable steel to insure the best relations between toughness and hardness
- Complete package of spare parts in one place (screens, knife holders, bolts, wear plates, etc.)
- Heat treatment in vacuum by knife specialists.

PROBLEM SOLVING

Recycling knives are custom manufactured and available in a wide range of different steels and hardness.

30 years of R&D experience, co-operation and co-development with granulator and shredder builders (OEM) allow us to customise knives to your special requirements and to your waste materials, thus improving the durability of knives, increasing machine uptime, lowering energy consumption and enhancing machine output.

Strong tradition, high precision and superb quality make us one of the leading global producers of industrial knives.
Ravne knives for shredding are manufactured from the new generation of steel alloys with different hardening processes (through-hardened, case-hardened, nitrided, etc.) and heat treated in vacuum to maximise blade performance.

**We produce knives for all shredder brands such as:**
- Lindner, Eldan, Vecoplan, MTB, Untha, Weima, Andritz Mewa, Precimeca, Amni, Granutech, BMH, Columbos Mckinnon ...

**Knives for the leading manufacturers are held on stock.**

Ravne knives for granulation of synthetic, plastic and other waste materials are produced from the best quality steels (standard, bimetal – Duralife, tungsten carbide, etc.), whereas our heat treatment processes and hardening techniques have been perfected through years of experience to enhance the strength and durability of granulating blades.

**We produce knives for all granulator brands such as:**
- Herbold, Zerma, Previero, Tria, Cumberland, Guidetti, Folcieri, Profing, Wanner, STF, Piovan, Getecha, Erema ...

**Ask for Duralife V+ knives!**
- Up to three times longer lifetime,
- less grinding and lower service costs.

To guarantee the maximum life time and best cutting efficiency, scrap metal recycling knives are manufactured only from high-alloyed tool steels. Through-hardening and custom heat treatment ensure optimal hardness, whereas close tolerance ensures a perfect fit.

**Product range:**
- Scrap Shear Knives, Alligator Shears, Baler Shears,

**We produce knives for all scrap metal machine brands such as:**
- Lefort, Lindemann, Taurus, LaBounty, Bonfiglioli ...

**We offer a complete package of other wear parts such as:**

**Knife holders**
Knife holders are produced from different steels (standard, hard-faced, partially hardened – inductive, etc.) and with different hardness with the aim to optimise wear resistance and performance of knives and machines.

**Screens**
Screens can be produced in various materials (Hardox, STS2, special wear-resistant material, etc.) and hole sizes depending on applications, wear and your individual requirements.

**Bolts, washers, nuts** (DIN, non-standard)

**Other machine wear parts** (Wear plates, clamping bars, blade slides, wear rings ...).

**Welding wires for hard facing.**
PERFECT QUALITY, EXCELLENT SERVICE AND BUILDING A LONG-TERM PARTNERSHIP – THIS IS WHO WE ARE – SIJ RAVNE SYSTEMS, YOUR RELIABLE PARTNER.

WHY SIJ RAVNE SYSTEMS?

- Ability to offer a wide range of products and services for different industries
- A unique combination of metallurgical and engineering know-how
- Own R&D department for steel development
- Accredited in-house laboratories that perform a wide range of non-destructive tests, inspections and calibrations
- Top product quality resulting from tight integration into vertical chain, from steel-making to final product
- World-wide sales network and presence in more than 70 countries with own sales and distribution centers.